## Long Chain Alkanesulfonates and 1-Hydroxy-

# 2-Alkanesulfonates: Structure and Property Relations 1965

J. K. WEIL, F. D. SMITH, A. J. STIRTON, and R. G. BISTLINE, JR., Eastern Regional Research Laboratory,<sup>2</sup> Philadelphia, Pennyslvania

#### **Abstract**

Even chain sodium alkanesulfonates from the Strecker reaction, odd chain sodium alkanesulfonates from the alkaline decarboxylation of a-sulfo acids, and sodium 1-hydroxy-2-alkanesulfonates from the reduction of esters of a-sulfo acids were compared with respect to Krafft point, critical micelle concentration, detergency and foam height. Sodium alkanesulfonates and crude fusion products from the a-sulfo acids (mixtures of alkanesulfonates of one less carbon atom with a lesser amount of a soap of two less carbon atoms) are more soluble and have better detergent and foaming properties. Sodium 1-hydroxy-2-alkanesulfonates resemble monosodium salts of a-sulfo acids.

Alkanesulfonic acids and 1-hydroxy-2-alkanesulfonic acids obtained from the sodium salts by ion exchange have lower Krafft points and are more readily soluble. The critical micelle concentrations of 1-hydroxy-2-alkanesulfonic acids and a-sulfo acids are nearly the same and about equal to those of alkanesulfonic acids of one less carbon atom.

#### Introduction

A continued investigation of the use of long-chain a-sulfo acids as chemical intermediates, has shown (15) that alkanesulfonates are formed by decarboxylation and 1-hydroxy-2-alkanesulfonates by metal borohydride reduction, represented as follows:

I. 
$$RCH_2CH(SO_3Na)CO_2Na \xrightarrow{NaOH} 300C$$
  
 $RCH_2CH_2SO_3Na + Na_2CO_3$ 

II. 
$$RCH_2CH(SO_3Na)CO_2CH_3 \xrightarrow{NaBH_4} (CH_3)_2CHOH$$
  
 $RCH_2CH(SO_3Na)CH_2OH$ 

#### Decarboxylation

Desulfonation rather than decarboxylation occurred when a-sulfostearic acid was heated in o-dichlorobenzene at the reflux temperature, and stearic acid was recovered quantitatively. Similarly, a decarboxylation method (2) for sodium a-sulfostearic acid, heating the monosodium salt at 265C under nitrogen, gave in our case, a lower yield of desulfonation product with no evidence for decarboxylation.

Decarboxylation of disodium salts of a-sulfomyristic, palmitic, and stearic acids to sodium tridecane, pentadecane-, and heptadecanesulfonate, according to equation I, was accomplished in yields of 35–50% by fusion of the disodium salt under nitrogen in an excess of sodium hydroxide at 300–320C. A lesser amount of sodium laurate, myristate, and palmitate (15–25%) was also formed by desulfonation and the Varrentrapp reaction (1):

<sup>1</sup> Presented at the AOCS meeting in Toronto, Canada, 1962. <sup>2</sup> A laboratory of the E. Utiliz. Res. & Dev. Div., ARS, U.S.D.A.

$$\begin{aligned} & \text{RCH}_2\text{CH}\left(\text{SO}_3\text{Na}\right)\text{CO}_2\text{Na} + \text{NaOH} \\ & \longrightarrow \text{RCH} = \text{CHCO}_2\text{Na} + \text{Na}_2\text{SO}_3 + \text{H}_2\text{O} \,; \\ & \text{RCH} = \text{CHCO}_2\text{Na} + \text{NaOH} + \text{H}_2\text{O} \\ & \longrightarrow \text{RCO}_2\text{Na} + \text{CH}_3\text{CO}_2\text{Na} + \text{H}_2. \end{aligned}$$

The crude fusion product from disodium a-sulfopalmitate was found to consist of 60% sodium pentadecanesulfonate, 25% sodium myristate, and 15% inorganic salts; from disodium a-sulfostearate. 45% sodium heptadecanesulfonate, 17% sodium palmitate, and 38% inorganic salts. The ratio of alkanesulfonate to soap was 18:7. Removal of soap and inorganic salts and final crystallization from aqueous ethanol gave the sodium alkanesulfonates of 13,15 and 17 carbon atoms in a pure state. Sodium alkanesulfonates of 12,14,16 and 18 carbon atoms were made by the Strecker reaction (11). Alkanesulfonic acids were prepared from the sodium salts by ion exchange.

#### Reduction

Sodium or lithium salts of methyl a-sulfolaurate, myristate, palmitate or stearate were reduced to the corresponding primary alcohol in yields of 60–75% by means of sodium or lithium borohydride in isopropyl alcohol, as shown by equation II. With correction for unreduced ester recovered as the hydrolysis product (the neutral salt of the a-sulfo acid) the yield was nearly 100%. By ion exchange the reduction product was isolated as the 1-hydroxy-2-alkanesulfonic acid or the sodium salt.

#### Discussion

### Sodium Alkanesulfonates and 1-Hydroxy-2-Alkanesulfonates

Properties of aqueous solutions of sodium alkanesulfonates, sodium 1-hydroxy-2-alkanesulfonates, and related compounds of 12-18 carbon atoms are shown in Tables I and II.

Krafft Point. The Krafft point, a convenient indication of relative solubility was measured as the temperature at which a 1% aqueous dispersion becomes clear on gradual heating (4). Sodium alkanesulfonates show a decrease in Krafft point from even to odd members, with increasing chain length (15) similar to alternation in melting points in the fatty acid series (10).

Decarboxylation reduces the Krafft point and improves solubility. The monosodium salts of the a-sulfo acids and sodium 1-hydroxy-2-alkanesulfonates have the highest Krafft points. Low solubility in both cases may be due to hydrogen bonding of the type

	, and south I Hydroxy 2 Histonesunonates						
	Krafft point <sup>a</sup> 1%, C	6.9 3.52 2.03 0.66 0.45 0.21	Detergency $0.25\%$ 60C $\triangle$ R $^{c}$		Foam height 0.25%, 60C mm		
			Dist. water	300 ppm	Dist. water	300 ppm	
Sodium alkanesulfonates Dodecane Tridecane Pentadecane Hexadecane Heptadecane Octadecane Fusion products	38 35.5 48 48 57 62 70		21.0 24.5 25.0 27.9 26.6 27.7 30.1	24.0 28.8 27.6 29.3 30.8 29.2 14.7	210 230 220 245 230 230 230	240 240 240 250 165 45	
From disodium a-sulfopalmitate f	 	 	26.0 24.4 31.2 32.6	28.8 29.0 19.7 28.5	$egin{array}{c} 250 \\ 240 \\ 240 \\ 220 \\ \end{array}$	230 240 25 65	
Dodecane	59 73 84 93	e e e	14.8 25.0 26.2 24.8	e e e	i i i	e e e	

a Temperature at which a 1% dispersion became a clear solution on

or the similar intramolecular compound. Either structure would facilitate the separation of an insoluble crystalline phase.

The sodium alkyl sulfates (17), isomeric with sodium 1-hydroxy-2-alkanesulfonates, and with one more oxygen atom than the sodium alkanesulfonates, have the lowest Krafft points.

Critical Micelle Concentration. Because of the limited solubility of the higher members the cmc of the compounds of Tables I and II were based on solubility at 25C or measured by the visual dye titration method (3) at an elevated temperature, approximately 50C. The sodium alkanesulfonates of 12-17 carbon atoms, show the expected linear relation between log cmc and chain length.

It might be expected that sulfates would have lower cmc values than sulfonates of the same number of carbon atoms (7), but under our conditions of measurement we found little difference. Disodium salts of a-sulfo acids (16) have the highest critical micelle concentration.

Detergency and Foam. Detergency was measured as the increase in reflectance after washing GDC No. 26 standard soiled cotton (5) in the Terg-O-Tometer at 0.25% concentration, 10 swatches/l., 20 min at 60C, 110 cycles/min. The detergency of sodium alkanesulfonates, crude fusion products, and sodium 1-hydroxy-2-alkanesulfonates were compared with sodium dodecyl sulfate and sodium octadecyl sulfates as controls. The sodium alkanesulfonates of 13-17 carbon atoms and fusion products from disodium a-sulfopalmitate or disodium a-sulfostearate, free of inorganic salts, were the best detergents in hard water with  $\triangle R$ values of about 28-31 compared to 21.5 and 31.0 for sodium dodecyl and octadecyl sulfate, respectively.

d Ross-Miles test (12); except as noted the foam was stable for at d Ross-Miles test (12); except as noted at 10 least 5 min.
e Not sufficiently soluble.
f 60% C15H31SO3Na, 25% C13H27CO2Na, 15% inorganic salts.
g Inorganic salts removed.
h45% C17H3SO3Na, 17% C15H31CO2Na, 38% inorganic salts
i Foam collapsed very rapidly.

The sodium alkanesulfonates of 12–15 carbon atoms and the fusion product from disodium a-sulfopalmitate formed turbid solutions in hard water with excellent foaming properties (12), recorded in Table I.

### Alkanesulfonic and 1-Hydroxy-2-Alkanesulfonic Acids

Since solubility limited the measurements which could be made on the sodium salts they were converted to the more soluble free acids by ion exchange with Dowex 50W-X8 in the acid form (15).

A solution of the sodium salt in 50% ethanol was heated with a portion of the ion exchange resin to facilitate solution and passed through a one foot column of the resin with a bed volume of 300 ml. The aqueous ethanol solution after ion exchange was evaporated to dryness and twice crystallized from dry chloroform to give the alkanesulfonic and 1-hydroxy-2-alkanesulfonic acids in a pure state, as listed in Table III.

Melting Point and Krafft Point. Because of the relation of the Krafft point of soaps to the melting point of the fatty acids (4), alternation in the Krafft point of sodium alkanesulfonates would suggest an alternation in the melting point of corresponding alkanesulfonic acids. Although alternation in the melting point of alkanesulfonic acids, by decrease from odd to even, has been demonstrated for alkanesulfonic acids of 1-6 carbon atoms (13,14), the data of Table III shows there is neither alternation in melting point nor in Krafft point for alkanesulfonic acids of  $\bar{1}2\text{--}18$ carbon atoms. The melting points are higher than previous literature values (9,13).

The alkanesulfonic acids, and the 1-hydroxy-2alkanesulfonic acids in particular, have low Krafft points and are easily soluble, in marked contrast to the corresponding sodium salts. Like the a-sulfo fatty

Krafft Point and Critical Micelle Concentration of Sodium Alkanesulfonates, Sodium 1-Hydroxy-2-Alkanesulfonates and Related Compounds

	Krafft point 1%, C  Total number of C atoms				cmc Millimoles per liter Total number of C atoms			
CHo(HoSOoNo	12	14	16	18	12	14	16	18
CCH_cOH_sOsNa CCH (SOsNa) CO2Na. CCH (SOsNa) CO2H CCH (SOsNa) CH2OH CCH_cCH2OSOsNa.	52C	48C  68C 73C 30C	57C 76Cb 83C 84C 45C	70C 91Cb 94C 93C 56C	6.9 a  13.9 c 15.0 c 6.8 a	2.03 a 42.6 c 3.3 c 3.4 c 1.32 a	0.45 a 6.6 c 0.6 c 0.3 c 0.42 a	2.5 0.3 0.1

a Critical micelle concentration by visual Pinacyanole Chloride method.

b Decarboxylation reduces the Krafft point to 48C and 62C, resp.

c Based on solubility at 25C (16).

Temperature at which a 1% dispersion became a clear solution on gradual heating (4).

b Critical micelle concentration visual, Pinacyanole Chloride method (3).

c Increase in reflectance after washing GDC No. 26 standard soiled cotton (5), Terg-O-Tometer, 10 swatches/l., 20 min, 110 cycles/min. For comparison △R values for sodium dodecyl sulfate are 25.7, 21.5; for sodium octadecyl sulfate 32.6, 31.0 resp.

	Neutralization equivalent			TZ - 6% maint	cmc Millimoles per liter	
	Found	Theory	Melting point C	Krafft point 1%, C	Surface tension method a	Visual dye titration method
Alkanesulfonic acids Dodecane	253.3 264.4 277.8 293.4 306.3 319.8 334.6	250.4 264.4 278.4 292.5 306.5 320.5 334.6	56 -7.50 63.7-50 67.5-8.60 70.6-1.60 75 -60 78.4-9.60 81.4-2.60	b 12.5C 27.0C 34.0C 42.5C 50.0C	4.39 (.11) 2.53 (.068) 1.36 (.038) 0.79 (.023) 0.42 (.013) 0.18 (.0057) 0.10 (.0035)	5.55 2.60 1.32 0.48 0.28 0.14
1-Hydroxy-2-alkanesulfonic acids Dodecane Tetradecane Hexadecane Octadecane	265.9 294.0 322.9 350.0	266.4 294.4 322.5 350.6	108C 111.5C 114.6C 115C	<sup>b</sup> <sup>b</sup> 28.5C	13.1 (.35) 1.94 (.057) 0.65 (.021) 0.22 (.0078)	16.1 2.61 0.58 0.21 °

a Values in parentheses are critical micelle concentration in %.
 b Krafft points too low for measurement.
 c For comparison the value for the isomeric octadecylsulfuric acid is 0.039 millimoles/l. (8).

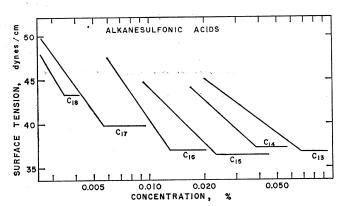


Fig. 1. Surface tension vs. log concentration for alkanesulfonic acids.

cids, the presence of a hydrogen ion appears to break the hydrogen bond responsible for the low solubility of sodium 1-hydroxy-2-alkanesulfonates and the monosodium salt of a-sulfo fatty acids.

Critical Micelle Concentration. Surface tension was measured with the duNoüy tensiometer, values were corrected according to Harkins and Jordan (6) and plotted against log concentration in Figures 1 and

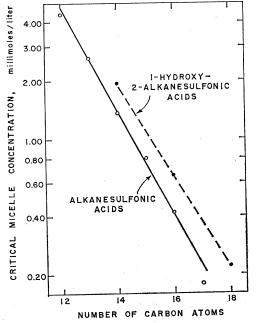


Fig. 3. Relation of critical micelle concentration to chain length for alkanesulfonic and 1-hydroxy-2-alkanesulfonic acids.

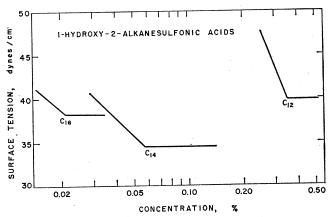


Fig. 2. Surface tension vs. log concentration for 1-hydroxy-2-alkanesulfonic acids.

2 for alkanesulfonic and 1-hydroxy-2-alkanesulfonic acids, respectively. All curves were minimum free, except for 1-hydroxy-2-octadecanesulfonic acid. Critical micelle concentration values taken as the inflection point are recorded in Table III and plotted as a function of chain length in Figure 3. Values by the dye titration method are recorded for comparison. Sodium alkanesulfonates have a higher cmc than the free acids, probably because of greater ionization.

The emc of 1-hydroxy-2-alkanesulfonic acids are about equal to those for alkanesulfonic acids of one less carbon atom (Table III and Fig. 3), and about equal to the cmc of a-sulfo fatty acids of the same number of carbon atoms (16). In each case the long hydrophobic chain attached to the sulfonic acid group has the same number of carbon atoms.

REFERENCES 1. Ackman, R. G., P. Linstead, B. J. Wakefield, and B. C. L. Weedon, Tetrahedron 8, 221-238 (1960). 2. Bloch, H. S. (Universal Oil Products), U. S. Patent 2,822,387 2. Bloch, H. S. (chrossa: 21 1958).
3. Corrin, M. L., H. B. Klevens, and W. D. Harkins, J. Chem. Phys. 14, 480-486 (1946).
4. Démarcq, M., Ind. corps gras 2, 341-352 (1946); M. Démarcq and D. Dervichian, Bull. soc. chim. 12, 939-945 (1945).
5. Draves, C. Z., and O. L. Sherburne, Am. Dyestuff Reptr. 39, 1979 (1950). 5. Draves, C. Z., and O. L. Sherburne, Am. Dyestuff Reptr. 39, P771-P772 (1950).
6. Harkins, W. D., and H. F. Jordan, J. Am. Chem. Soc. 52, 1751-6. Harkins, W. D., and H. F. Soldan, S. Interception (1930).
7. Klevens, H. B., JAOCS 30, 74-80 (1953).
8. Maurer, E. W., A. J. Stirton, and J. K. Weil, Ibid. 37, 34-36 (1960).
9. Noller, C. R., and J. J. Gordon, J. Am. Chem. Soc., 55, 1090-1094 (1933).
10. Ralston, A. W., "Fatty Acids and Their Derivatives," John Wiley and Sons, New York, 1948, p. 324.
11. Reed, R. M., and H. V. Tartar, J. Am. Chem. Soc. 57, 570-571 (1935). (1935).
12. Ross, J., and G. D. Miles, Oil and Soap 18, 99-102 (1941).
13. Suter, C. M., "Organic Chemistry of Sulfur," John Wiley and Sons, New York, 1944, pp. 99-100.
14. Vivian, D. L., and E. E. Reid, J. Am. Chem. Soc. 57, 2259-2260 (1935).